

# MICRO-EH

PROGRAMMABLE CONTROLLER



# Hitachi's MICRO-EH Series PLC Deli

# for Small Automation Processes!

"MICRO-EH is an all-in-one type PLC packed with powerful functions."

# **High Performance in a Small Size**

12-bit analog input/output (23-point type)

Two built-in potentiometers (except for 10-point type)

Built-in high-speed counter (10/14/23/28- point type :10kHz,64-point type :100kHz)

PWM and pulse train output (MICRO-EH with DC output)

Maximum 176 I/O points (64-point type x 1 + 28-point expansion unit x 4)

Flash memory for storing user programs - user program is retained without battery

Battery for data memory back-up (23/28/64- point type)

Built-in real-time clock (23/28/64- point type)

Digital filter

Power supply for sensors

### **User-friendliness**

Removable terminals for easy set-up (except for 10-point type)
Easy installation by snapping on a DIN rail or screwing onto a panel
Easy-to-see terminal layout indication

### Compatibility with H/EH series PLC

Same programming software for utilization of valuable existing user programs

### **Conformity to Global Standards**

CE, UL, c-UL and C-Tick approvals

# **Network Compatibility**

RS-232C port standard

RS-422/485 port as standard for 23/28-point type (up to 32 units connectable)

### **Environmental Friendliness**

Laser marking for elimination of sticker type nameplates ABS material for easy recycling

Battery-less operation for waste reduction



**Smallest MICRO-EH** 

10-point type

#### EH-D10\*\*\*

Easily mounted on machines or other equipment thanks to its small size (D:47 mm) Size: W75 mm x H80 mm x D47 mm 10 I/O points (Not expandable)
Max. 3k steps of program memory even with



**High-functional MICRO-EH** 

#### EH-D23\*\*\*/A23\*\*\*

2 analog inputs and 1 analog output as standard Up to 32 displays can be connected via RS-422/485 serial communication

Optional battery for data memory back-up Real-time clock for event scheduling Size: W150 mm x H90 mm x D76 mm

23 I/O points(Max. 135 points with expansion units)

3k steps of program memory



Standard MICRO-EH

#### EH-D14\*\*\*/A14\*\*\*

AC power supply compatible standard type Size: W95 mm x H90 mm x D76 mm 14 I/O points (Max. 126 points with expansion units) 3k steps of program memory

# vers Various Useful Functions



#### **Multi-functional MICRO-EH**

#### EH-D28\*\*\*/A28\*\*\*

Up to 32 displays can be connected via RS-422/485 serial communication Optional battery for data memory back-up Real-time clock for event scheduling Size: W150 mm x H90 mm x D76 mm 28 I/O points (Max. 140 points with expansion units)

3k steps of program memory



#### **Highest model of MICRO-EH**

#### EH-D64\*\*\*/A64\*\*

Input 40 points Output 24 points (Max. 176 points with expansion units) 16k steps of program memory

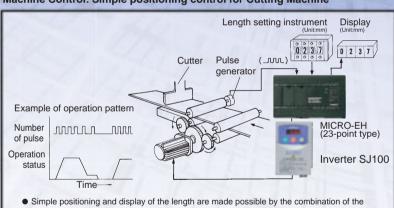
32k words of data memory(WR) Max. 100kHz High speed counter

Max. 65kHz Pulse train output / PWM output Option board (RS-232C, RS-422/485, USB, Memory)



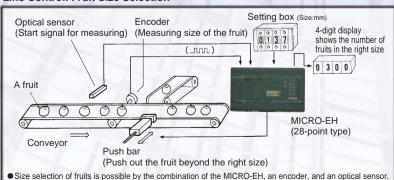
#### **Application Examples**

Machine Control: Simple positioning control for Cutting Machine

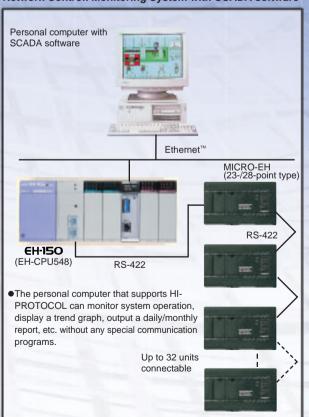


MICRO-EH, the SJ100, and a pulse generator.

#### Line Control: Fruit Size Selection



#### **Network Control: Monitoring System with SCADA software**



# New release of 64-point type

Built-in high-speed counter (4ch Max. 100kHz 32bits) as standard. Highest model of MICRO-EH.

Analog expansion unit, 8-point/16-point expansion unit are added to lineup.



64-point unit





# I/O points is up

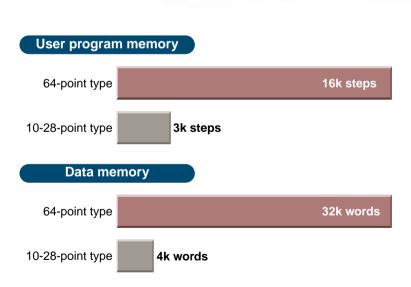
Input 40 points, Output 24 points

Max. 176 points (28-point expansion unit x 4)



# User program memory, Data memory is up.

Program capacity is extended to 16k steps, and data memory capacity is extended to 32k words, which enables 64-point type to support middle range



### 4

### **New FUN commands**

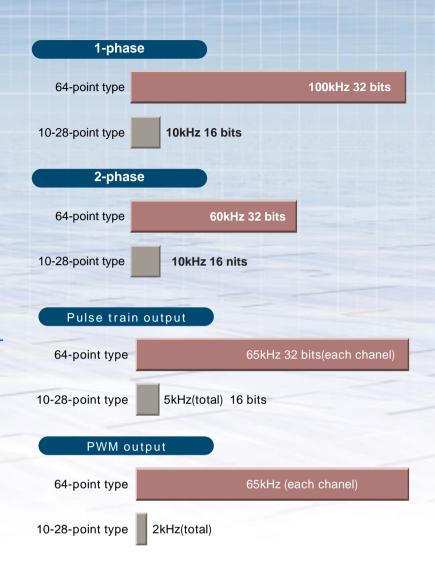
54 kinds of commands are added. The added FUN commands are a data conversion command, a floating point arithmetic, etc.

# 4ch, 100kHz,32 bits high-speed counter

The counter of 64-point type can support up to 100kHz(single phase) or 60kHz (2-phase) pulses. The 16-bit counter is extended to the 32-bit counter.

# Pulse train output

A pulse output with an output frequency of 65kHz is possible for 64-point type. Moreover, the number of output pulses can be set up by 32 bits.

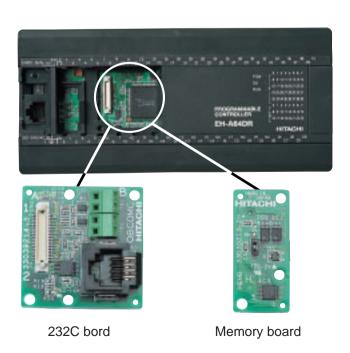


# Selectable option boards

A function is expandable by attaching an option board In a basic unit.

With RS-232C or RS-422/485 or USB-232C convertion communication board, communication port 2 can be used as an programming port or a general-purpose port. With Memory board, it can be used for backup of a user program etc.

A communication board and a memory board can be used together.



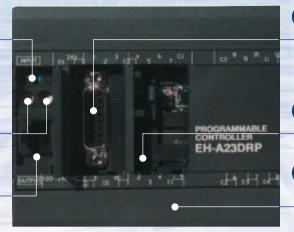
### **FEATURES**

## High Performance in a Small Size

RUN/STOP Switch

Potentiometers

**RS-232C Port** 



RS-422/485 Port

Connector for Battery

Removable Terminals

## 12-bit analog input/output (23-point type)

23-point type has 2 analog inputs and 1 analog output as standard.

This feature makes it possible for 23-point type to be connected directly with various sensors and actuators without adding any analog input /output modules. Either voltage or current can be selected at each point.

[Input: 0-10 V or 0-20 mA, Output: 0-10 V or 0-20 mA]



This feature can be applied to a pump system for reservoirs using water level sensors.



# Two built-in potentiometers (except for 10-point and 64-point type)

Timer constant value can be easily changed using these potentiometers even if you do not have a programming device.

Values set by the potentiometers are always reflected in the special internal output. Smoothing is possible for these values.

[The value of the potentiometer 1 and 2 are stored in WRF03E and WRF03F respectively.] [Smoothing: to average the value that varies with time by dividing the specified value.] [The timer value must be set by a variable in advance.]



With these potentiometers, operation interval can be tuned easily.



# Built-in high-speed counter

A high-speed counter is provided as standard eliminating the need for an additional counter module for high-speed applications. 14/23/28-point type with DC input can count up to 1-phase 4 channels.

14/23/28-point type :Max.10kHz

64-point:Max.100kHz

Select one mode from:

1-ph 4ch, 2ph 2ch, or 2-ph 1ch+1-ph 2ch[64-point]

1-ph 4ch, 1-ph 2ch, or 2-ph 1ch + 1-ph 1ch [14-/23-/28-point]

1-ph 3ch, 1-ph 2ch, or 2-ph 1ch [10-point]

By taking input directly from an external encoder, the position of the object being controlled can be detected.

[The functions that can be used (pulse train, PWM, interruption input, etc.) vary in each mode.]



This feature can be applied to the detection of the position of objects on various assembly, processing, and testing lines.

### PWM and pulse train output (MICRO-EH with DC output)

PWM output is provided as standard.



Temperature control and light brightness control are possible by modulating the pulse width.

10/14/23/28-point:up to 2kHz 64-point:up to 65kHz

#### Pulsetrain outputis also prorided as standard



Simple positioning control, fine tuning of conveyor's moving distance, etc. are possible by pulse train output with acceleration/deceleration function.

10/14/23/28-point:Max.5kHz 64-point:Max.65kHz



### Maximum 176 I/O points

(64-point type x1 + 28-point expansion unit x4)

Up to 4 expansion units can be connected. (except for 10-point type) Cable length is up to 2 m eters in total.

## Flash memory for storing user programs

To protect valuable programs from being erased during power failure, the MICRO-EH contains flash memory for storing user programs.

### Battery for data memory back-up (23/28/64-point type)

An optional battery is mountable for data memory back-up.













### Built-in real-time clock (23/28-point type)

A real-time clock is provided as standard (23/28-point type) for event scheduling.



### Digital filter

Filtering delay time can be adjusted to eliminate chattering. It can be set between 0 and 20 ms in units of 0.5 ms.



# Power supply for sensors (14/23/28/64-point type and 14/28-point expansion unit)

The 24V terminal at the input terminal block can supply current to external equipment.

### User-friendliness

Removable terminals for easy set up (except for 10-point type)

Replacement of the MICRO-EH can be accomplished in a fraction of the time.

Easy installation by snapping on a DIN rail or screwing onto a panel

Terminal protective covers are hinged and can stay open for easy wiring.

Terminal layout indication on the front panel can be read even when the protective covers are open.





# Compatibility with H/EH series PLC

Same programming software for utilization of valuable existing user programs -LADDER EDITOR for Windows®

[Pro-H (IEC61131-3) is also available.]

LADDER EDITOR for Windows®



## Conformity to Global Standards

CE, UL, c-UL and C-Tick approvals

UL, c-UL and C-tick of 64-point type and 8/16-point expansion unit are in schedule.













Windows is a registered trademark of Microsoft Corp. in the U.S. and other countries.

# Network Compatibility

# RS-232C port as standard (Port 1)

Communication speed can be selected from 4800, 9600, 19200, and 38400 bps.\*1

Modem control function is incorporated. (except for 10-point type)

\* 1: Communication speed for 10-point type is fixed at 4800 bps.



By connecting the port 1 with a peripheral unit, the created programs can be transferred, the programs stored in the CPU can be read/verified, and CPU operating status can be monitored. In addition, a monitoring system that connects the display device, etc. can be configured.

# RS-422/485 port as standard for 23/28-point type (port 2)

Either RS-422 or RS-485 can be selected by the connection wiring.



1:n station communication by HI-PROTOCOL is possible via the port 2\*2. By creating and including a control procedure based on HI-PROTOCOL on the personal computer that will become the host, it is then possible to control 32 units from one host.

\* 2: When performing 1:n station communication using port 2, the transmission control procedure that can be used is restricted by the interface. Since transmission and reception are started up at the same time in transmission control procedure 2, it is not possible to perform communication with an RS-485 interface. The table shown right reflects the correspondence between transmission control procedure and interface.



		RS-422	RS-485
Transmission control	1:1	Possible	Possible
procedure 1	1:n	Possible	Possible
Transmission control	1:1	Possible	Impossible
procedure 2	1:n	Possible	Impossible

## Environmental Friendliness

Laser marking system is employed for the MICRO-EH series to eliminate sticker type nameplates. ABS material is used for outer case of the MICRO-EH for easy recycling. Battery-less operation with flash memory helps reduce waste.

### SYSTEM CONFIGURATION



6 inputs and 4 outputs (not expandable) 10-point type MICRO-EH can be easily mounted on machines or equipment thanks to its small size (D:47 mm).





# 14/23/28/64-point Type

## Maximum 4 expansion units can be connected to each type.

14-point type: Maximum 72 inputs and 54 outputs (4 expansion units), 126 points in total 23-point type: Maximum 77 inputs and 58 outputs (4 expansion units), 135 points in total 28-point type: Maximum 80 inputs and 60 outputs (4 expansion units), 140 points in total 64-point type: Maximum 104 inputs and 72 outputs (4 expansion units), 176 points in total



Cable length: Max. 2 m in total

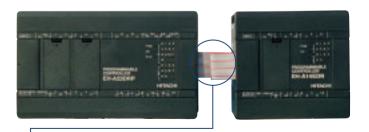


Photo (above) is a case of 14-point type expansion units

### • Three different lengths of expansion cable are available.

EH-MCB01: For placement of an expansion unit next to a basic unit, 10 cm long

(1 piece of 10cm expansion cable is attached to each expansion unit.)

EH-MCB05: For vertical arrangement of the MICRO-EH, 50 cm long

EH-MCB10: For more flexible arrangement, 1m long

Maximum cable length between the basic unit and the expansion unit is 2 m.

# PRODUCT SPECIFICATIONS

### 10/14/23/28-point type CPU Specifications

Model		Name	10-point type	14-point type	23/28-p	oint type		
Control	CPU		32-bit RISC processor					
specifications	Processing	system	Stored program cyclic system					
	Processing	Basic instructions	0.9 μ s / instruction					
speed		Application instructions		Several 10 µ	s / instruction			
	User progra	m memory		3 k steps max. (	FLASH memory)			
Operation	Instruction	Basic instructions	39 types su	ch as LD, LDI, AND, AN	NI, OR, ORI, ANB, OR	RB, OUT, MPS,		
processing	language			MRD, I	MPP, etc.			
specifications		Arithmetic instructions	62 types (arithmetic, application, control, FUN command etc.)					
		Application instructions						
	Ladder	Basic instructions		39 types	s such as			
	_		$\vdash$	- H/H - H	$\vdash$ $\dashv$ $\vdash$	$\longrightarrow$		
	_	Arithmetic instructions Application instructions	62 types (arithmetic, application, control, FUN command etc.)					
I/O	External	I/O processing system		Refresh p	orocessing			
processing specifications	I/O	Maximum number of points	10 points	126 points	135 points	140 points		
	Internal	Bit		1,984 points	(R0 to R7BF)			
	output	Word	4,096 words (WR0 to WRFFF)					
		Special Bit		64 points (R	7C0 to R7FF)			
		Word		512 words (WR	F000 to WRF1FF)			
		Bit/word shared	16,384	points, 1,024 words (N	M0 to M3FFF, WM0 to	WM3FF)		
	Timer	Number of points			(TD + CU) *1			
	counter	Timer set value	0 to 65,535, ti	mer base 0.01 s, 0.1 s,	1 s (0.01s has maxim	num 64 points *2)		
		Counter set value	1 to 65,535 times					
	Edge detect	ion			o DIF511: Decimal)			
				•	to DFN511: Decimal)			
	Program sys				ige, ladder diagram			
Peripheral	Peripheral u	nit			ing software	5 10		
equipment			,	DER EDITOR DOS ver		· · · · · · · · · · · · · · · · · · ·		
			Instru	ction language progran	~ .	c display		
	0 16 15		DI 0 (1 = 5 )	1 0	annot be used.			
Maintenance	Self-diagnos	SIS		isplay): Microcomputer	•			
functions			program error, sy	stem ROM/RAM error, detect	scan time monitoring	, battery voltage low		

<sup>\*1:</sup> The same numbers cannot be used with the timer counter.

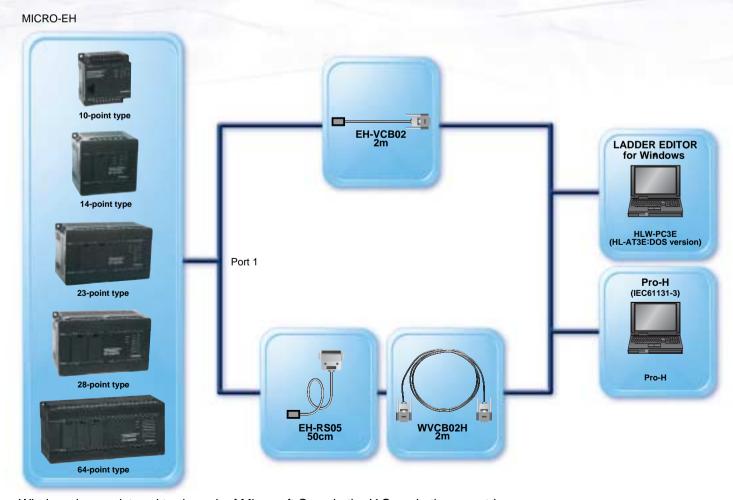
<sup>\*2:</sup> Only timers numbered 0 to 63 can use 0.01 s for their timer base.

### **Functional Specifications**

Ite	m	10-point type	14-point type	23-point type	28-point type	64-point type
RS-232C port		1	1	1	1	1
RS-422/485 pc	ort	-	-	1	1	1(Optinal)
High-speed co	ounter	10kHz 1-phace 3ch , 1-phace 2ch or 2-phace 1ch		10kHz 1-phace 3ch , 1-phace2ch or 2-phace 1ch + 1phace 1ch	100kHz 1-phace 4ch, 2-phace2ch or 2-phace 1ch + 1phace 2ch	
Interruption in	nput	3 points		4 points		
PWM output			( 4 points ,PV	2kHz VM and pulse train in total)		65kHz
Pulse train				5kHz(in total)		65kHz
Analog input		8-bit : 1ch *1	-	12bit:2ch(0-10V or 0-20mA)	-	-
Analog outpu	t	-	-	12bit:1ch(0-10V or 0-20mA)	-	-
Potentiometer		-		10-bit : 2ch		-
battery		-	-	Optional	Optional	Optional
Real-time cloc	ck	-	-	Yes	Yes	Yes
Digital filter		Yes	Yes	Yes	Yes	Yes
Power source	AC100/200V	No	Yes	Yes	Yes	Yes
	DC24V	Yes	Yes	Yes	Yes	Yes
Input	DC	Yes	Yes	Yes	Yes	Yes
	AC	No	Yes	Yes	Yes	No
Output	TR DC24V	Yes	Yes	Yes	Yes	Yes
	RY	Yes	Yes	Yes	Yes	Yes
	SSR	No	Yes	No	Yes	No

<sup>1:</sup> EH-D10DRA only

# **CONNECTION WITH PERIPHERAL EQUIPMENT**



Windows is a registered trademark of Microsoft Corp. in the U.S. and other countries.

# 10/14/23/28-point type Input/Output Specifications

### Input/Output specification and points of Basic unit ( number corresponds to the number of table of specification.)

		Po	wer		Input	Point				(	Output Point			
			100/200V		0.07.00	100/200V		Relay	Transisto	or Output	Transistor Outp	ut (source ESCP)	Transistor	000
Type	Model Name	24V DC	AC	Input	24V DC	AC	Output	Output	Low Current	High Current	Low Current	High Current	Output(source)	SSR
10 Points	EH-D10DT			24V DC x 6	6 (1)		Transistor x 4(sink)		4 (1)					
	EH-D10DTP			24V DC x 6	6 (1)		Transistor x 4(source)		4 (1)					
	EH-D10DR			24V DC x 6	6 (1)		Relay x 4	4 (1)						
14 Points	EH-D14DT				8 (2)[4,4]		Transistor x 6(sink)		4 (1)	2				
	EH-D14DTP			24V DC x 8	8 (2)[4,4]		Transistor x 6(source)		4 (1)	2				
	EH-D14DTPS				8 (2)[4,4]		Transistor (source ESCP) x 6				4 (1)	2		
	EH-D14DR				8 (2)[4,4]			6 (3)[1,1,4]						
	EH-A14DR				8 (2)[4,4]			6 (3)[1,1,4]						
	EH-A14AS			AC x 8		8 (2)[4,4]	SSR x 6							6 (2)[2,4]
23 Points	EH-D23DRP			24V DC x 13 Analog x 2(12bits)	13 (3) [4,4,5]		Relay x 9 Transistor x 1(source) Analog 1(12bits)	9 (5) [4,1,1,1,2]					1 (1)	
	EH-A23DRP			24V DC x 13 Analog x 2(12bits)	13 (3) [4,4,5]		Relay x 9 Transistor x 1(source) Analog 1(12bits)	9 (5) [5,1,1,1,2]					1 (1)	
	EH-A23DR			24V DC x 13 Analog x 2(12bits)	13 (3) [4,4,5]		Relay x 10 Analog 1(12bits)	10 (6) [1,4,1,1,1,2]						
28 points	EH-D28DT			24V DC x 16	16 (4) [4,4,4,4]		Transistor x 12(sink)		8 (2)[6,6]	4				
	EH-D28DTP			24V DC x 16	16 (4) [4,4,4,4]		Transistor x 12(source)		8 (2)[6,6]	4				
	EH-D28DTPS			24V DC x 16	16 (4) [4,4,4,4]		Transistor (source ESCP) x 12				8 (2)[6,6]	4		
	EH-D28DRP			24V DC x 16	16 (4) [4,4,4,4]		Relay x 11 Transistor x 1(source)						1 (1)	
	EH-D28DR			24V DC x 16	16 (4) [4,4,4,4]		Relay x 12	12 (7) [1,5,1,1,1,3]						
	EH-A28DRP			24V DC x 16	16 (4) [4,4,4,4]		Relay x 11 Transistor x 1(source)						1 (1)	
	EH-A28DR			24V DC x 16	16 (4) [4,4,4,4]		Relay x 12	12 (7) [1,5,1,1,1,3]						
	EH-A28AR			AC x 16		16 (4) [4,4,4,4]	Relay x 12	12 (7) [1,5,1,1,1,3]						
	EH-A28AS			AC x 16		16 (4) [4,4,4,4]	SSR x 12							12 (4) [2,4,2,4]

The value of ( ): number of common. The value of [ ]:number of I/O points to each common.

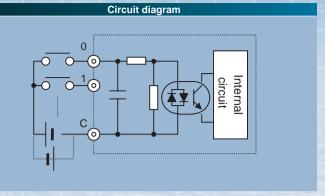
### Input/Output specification and points of Expasion unit (number corresponds to the number of table of specification.)

		Po	wer		In	put Po	int					Out	put Point			
_			100/200V		24V DC	24V DC	24V DC		Relay	Relay	Transistor	Transistor Output	Transisto	or Output	Transistor Outpu	ut (source ESCP)
Туре	Model Name	24V DC	AC	Input	0.5ms less	4msTYP	2msTYP	Output	Output	Output	Output(sink)	(source ESCP)	Low Current	High Current	Low Current	High Current
8 points	EH-D8ED			24V DC x 8			8 (2)[4,4]	-								
	EH-D8ER			-				Relay x 8		8 (2)[4,4]						
	EH-D8ETPS			-				Transistor (source ESCP) x 8				8(1)				
	EH-D8ET			-				Transistor x 8(sink)			8 (1)					
	EH-D8EDR			24V DC x 4		4 (1)		Relay x 4		4 (3)[1,1,2]						
	EH-D8EDTPS			24V DC x 4		4 (1)		Transistor (source ESCP) x 4							2 (1)	2
	EH-D8EDT			24V DC x 4		4 (1)		Transistor x 4(sink)					2 (1)	2		
14 points	EH-D14EDT			24V DC x 8				Transistor x 6(sink)					4(1)	2		
	EH-D14EDTP			24V DC x 8	8 (2)[4,4]			Transistor x 6(source)					4(1)	2		
	EH-D14EDTPS			24V DC x 8				Transistor (source ESCP) x 6							4(1)	2
	EH-D14EDR			24V DC x 8	8 (2)[4,4]			Relay x 6	6 (3)[1,1,4]							
	EH-A14EDR			24V DC x 8	8 (2)[4,4]			Relay x 6	6 (3)[1,1,4]							
16 points	EH-D16ED			24V DC x 16			16 (3)[4,4,8]	-								
	EH-D16ER			-				Relay x 16		16 (3)[4,4,8]						
	EH-D16ETPS			-				Transistor (source ESCP) x 16				16 (2)[10,6]				
	EH-D16ET			-				Transistor x 16(sink)			16 (2)[10,6]					
28 points	EH-D28EDT			24V DC x 16	16 (4) [4,4,4,4]			Transistor x 12(sink)					8 (2)[6,6]	4		
	EH-D28EDTP			24V DC x 16	16 (4) [4,4,4,4]			Transistor x 12(source)					8 (2)[6,6]	4		
	EH-D28EDTPS			24V DC x 16	16 (4) [4,4,4,4]			Transistor (source ESCP) x 12							8 (2)[6,6]	4
	EH-D28EDR			24V DC x 16	16 (4) [4,4,4,4]			Relay x 12	12 (7) [1,5,1,1,1,1,3]							
	EH-A28EDR			24V DC x 16	16 (4) [4,4,4,4]			Relay x 12	12 (7) [1,5,1,1,1,1,3]							

The value of ( ): number of common. The value of [ ]:number of I/O points to each common.

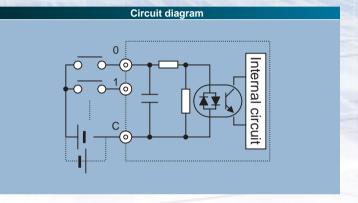
### DC input (Basic units)

	tem	Specification				
Input voltage		24 V DC				
Allowable inpu	t voltage range	0 to 30 V DC				
Input impedan	ce	Approx. 2.8 k				
Input current		7.5 mA typical				
Operating	ON voltage	15 V DC (min) / 4.5 mA (max)				
voltage	OFF voltage	5 V DC (max) / 1.5 mA (max)				
Input lag	OFF → ON	0.5 to 20 ms (configurable)				
	ON → OFF	0.5 to 20 ms (configurable)				
Polarity		None				
Insulation syst	em	Photocoupler insulation				
Input display		LED (green)				
External conne	ection	10-point type: fixed type terminal block				
		14/23/28-point types: Removable				
		type screw terminal block (M3)				
*4. Camanan tamainal	are concreted each other					



### DC input (Expansion units)

l	tem	Specification
Input voltage		24 V DC
Allowable inpu	t voltage range	0 to 30 V DC
Input impedand	ce	Approx. 2.8 k
Input current		7.5 mA typical
Operating	ON voltage	15 V DC (min) / 4.5 mA (max)
voltage	OFF voltage	5 V DC (max) / 1.5 mA (max)
Input lag	OFF → ON	0.5 ms or less
	ON → OFF	0.5 ms or less
Polarity		None
Insulation syst	em	Photocoupler insulation
Input display		LED (green)
External conne	ection	10-point type: fixed type terminal block
		14/23/28-point types: Removable type
		screw terminal block (M3)

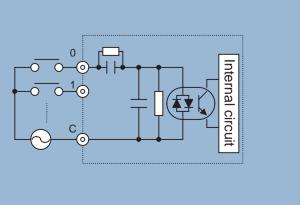


### DC input (8points / 16points expansion units)

		Specif	ication
Item		EH-D8EDR EH-D8EDTPS EH-D8EDT	EH-D8ED EH-D16ED
Input voltage		24 V	DC
Allowable inp	ut voltage range	0 to 30	) V DC
Input impedar	псе	Approx. 2.8 k	Approx. 4.8 k
Input current		7.5 mA typical	4.8 mA typical
Operating	ON voltage	15 V DC (min) / 4.5 mA (max)	15 V DC (min) / 3.0 mA (max)
voltage	OFF voltage	5 V DC (max)	/ 1.5 mA (max)
Input lag	OFF → ON	4ms (TYP)	2ms(TYP)
	ON → OFF	4ms (TYP)	2ms (TYP)
Polarity		No	ne
Insulation system		Photocouple	er insulation
Input display		LED (	green)
External conn	ection	Removable type so	crew terminal block
		(N	l3)

### **AC** input

	Specification	Circuit diagram
	100 to 120 V AC	
age range	85 to 132 V AC	
	50 -5 % to 60 +5 % Hz	
	Approx. 14.6 k (60 Hz)	
	Approx. 17.6 k (50 Hz)	0 4 7
	Approx. 7 mA RMS (100 V AC/60 Hz)	
voltage	80 V AC (min.) 4.5 mA	
- voltage	30 V AC (max.) 2 mA	
= → ON	25 ms (max.) *1	
→ OFF	30 ms (max.) *1	
ints	See Chapter 4.	
	See Chapter 4.	
	None	Y
	Photocoupler insulation	
	LED (green)	
1	14/28-point types: Removable type screw	
	terminal block (M3)	
	voltage F voltage F → ON → OFF Ints	100 to 120 V AC  age range  85 to 132 V AC  50 -5 % to 60 +5 % Hz  Approx. 14.6 k (60 Hz)  Approx. 17.6 k (50 Hz)  Approx. 7 mA RMS (100 V AC/60 Hz)  voltage  80 V AC (min.) 4.5 mA  F voltage  30 V AC (max.) 2 mA  25 ms (max.) *1  OFF  30 ms (max.) *1  See Chapter 4.  None  Photocoupler insulation  LED (green)  14/28-point types: Removable type screw

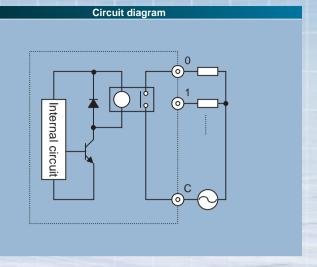


<sup>\*1:</sup> Common terminals are separated each other.

<sup>\*1:</sup> Delay by hardware only. Delay by digital filter (software filter) 0.5 to 20 ms is not included. \*2: Common terminals are separated each other.

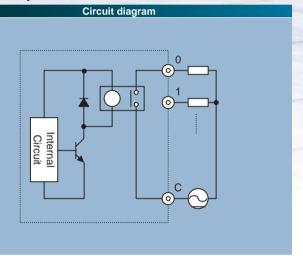
Relay output

lt	em	Specification				
Rated load volt	age	5 to 250 V AC, 5 to 30 V DC				
Minimum switc	hing current	1 mA				
Leak current		15 mA or less				
Maximum	1 circuit	2 A (24 V DC, 240 V AC)				
load current	1 common	5 A				
Output	OFF → ON	15 ms (max)				
response time	ON → OFF	15 ms (max)				
Surge removing	g circuit	None				
Fuse		None				
Insulation syste	em	Relay insulation				
Output display		LED (green)				
Externally supp	olied power	Not necessary				
(for driving the	relays)					
Contact life		20,000,000 times (mechanical)				
		200,000 times (electrical: 2 A)				
Insulation		1,500 V or more (external-internal)				
		500 V or more (external-external)				
External conne	ction	Removable type screw terminal block				
		(M3)				



Relay output (8points / 16points expansion unit)

Relay	output (o	points / Topoints expa	ш				
It	em	Specification	Г				
Rated load voltage		5 to 250 V AC, 5 to 30 V DC					
Minimum switc	hing current	1 mA					
Leak current		15 mA or less					
Maximum	1 circuit	2 A (24 V DC, 240 V AC)					
load current	1 common	5 A					
Output	OFF → ON	15 ms (max)					
response time	ON → OFF	15 ms (max)					
Surge removing	g circuit	None					
Fuse		None					
Insulation syste	em	Relay insulation					
Output display		LED (green)					
Externally supp		Not necessary					
(for driving the	relays)						
Contact life		20,000,000 times (mechanical)					
		200,000 times (electrical: 1.5 A)					
Insulation		1,500 V or more (external-internal)					
		500 V or more (external-external)					
External conne	ction	Removable type screw terminal block					
		(M3)					



### **DC Transistor output: LCDC-Low Current**

ŀ	tem	Specification	Circuit diagram
Rated load volt	tage	24/12 V DC (+10 %, -15 %)	
Minimum switc	hing current	1 mA	
Leak current		0.1 mA (max)	
Maximum	1 circuit	0.75 A/24 V DC	::V0
load current		0.5 A/12 V DC	
	1 common	3 A	
Output	OFF → ON	0.1 ms (max) 24 V DC 0.2A	<u> </u>
response time	ON → OFF	0.1 ms (max) 24 V DC 0.2A	
Surge removing	g circuit	None	Internal
Fuse		None	
Insulation syst	em	Photocoupler insulation	
<b>Output display</b>		LED (green)	
Externally supp	plied power	30 to 12 V DC	circuit
Insulation		1,500 V or more (external-internal)	
		500 V or more (external-external)	<u> </u>
Output voltage	drop	0.3 V DC (max)	
External conne	ection	Removable type screw terminal block	
		(M3)	

### DC Transistor output: HCDC-High Current

		ariolotor ot	repair from thigh carre	The state of the s
	lt	tem	Specification	Circuit diagram
	Rated load volt	age	24/12 V DC (+10 %, -15 %)	
	Minimum switc	hing current	1 mA	
	Leak current		0.1 mA (max)	
	Maximum	1 circuit	1A/24 V DC	Sink type Source type
	load current	1 common	3 A	VO VO
	Output	OFF → ON	0.1 ms (max) 24 V DC 0.2A	
	response time	ON → OFF	0.1 ms (max) 24 V DC 0.2A	
	Surge removing circuit Fuse Insulation system Output display		None	Internal circuit
			None	
			Photocoupler insulation	
			LED (green)	
	Externally supp	olied power	30 to 12 V DC	
	Insulation		1,500 V or more (external-internal)	· · · · · · · · · · · · · · · · · · ·
			500 V or more (external-external)	
	Output voltage drop		0.3 V DC (max)	
	External connection		Removable type screw terminal block	
			(M3)	

### DC Transistor output (ESCP type): HCDC-High Current

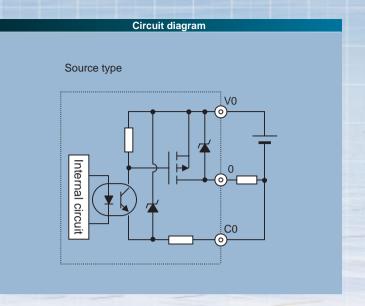
It	em	Specification	Circuit diagram
Rated load volta	age	24/12 V DC (+10 %, -15 %)	
Minimum switch	hing current	10 mA	
Leak current		0.1 mA (max)	Source type (ESCP)
Maximum	1 circuit	0.7A/24 V DC	V
load current	1 common	3 A	
Output	OFF → ON	0.5 ms (max) 24 V DC 0.2A	
response time	ON → OFF	0.5 ms (max) 24 V DC 0.2A	
Surge removing	g circuit	None	SCP OUT
Fuse Insulation system		None	□ □ □ OUT □
		Photocoupler insulation	DOUT OUT OUT OUT OUT OUT OUT OUT OUT OUT
Output display		LED (green)	Property of the state of the st
Externally supp	lied power	30 to 12 V DC	
Insulation		1,500 V or more (external-internal)	circuit
		500 V or more (external-external)	
Output voltage drop		0.3 V DC (max)	
External connection		Removable type screw terminal block	
		(M3)	

### DC Transistor output (ESCP type): HCDC-High Current

	ltem	Specification	Circuit diagram
Rated load vol	tage	24/12 V DC (+10 %, -15 %)	
Minimum switc	ching current	10 mA	
Leak current		0.1 mA (max)	Source type (ESCP)
Maximum	1 circuit	1 A	V
load current	1 common	3 A	
Output	OFF → ON	0.05 ms (max) 24 V DC 0.2A	
response time	ON → OFF	0.05 ms (max) 24 V DC 0.2A	
Surge removing circuit		None	T S S S S S S S S S S S S S S S S S S S
Fuse		None	
Insulation system		Photocoupler insulation	
Output display	1	LED (green)	Pevice Device
Externally sup	plied power	30 to 12 V DC	
Insulation		1,500 V or more (external-internal)	circuit C
		500 V or more (external-external)	
Output voltage drop		0.3 V DC (max)	
External connection		Removable type screw terminal block	
		(M3)	

### **DC** Transistor output (Source type)

		report (country type)
lt.	em	Specification
Rated load volt	age	24 / 12 / 5 V DC
		24 V DC +20 %, -80 %
Minimum switc	hing current	1 mA
Leak current		0.1 mA (max)
Maximum	1 circuit	0.75 A/24 V DC
load current		0.5 A/12 V DC
		0.25 A/5 V DC
	1 common	0.75 A
Output	OFF → ON	0.1 ms (max) 24 V DC 0.2 A
response time	ON → OFF	0.1 ms (max) 24 V DC 0.2 A
Surge removing circuit		None
Fuse		None
Insulation syste	em	Photocoupler insulation
Output display		LED (green)
Externally supp	olied power	30 to 16 V DC
to V terminal		
Insulation		1,500 V or more (external-internal)
		500 V or more (external-external)
Output voltage drop		0.3 V DC (max)
External conne	ction	Removable type screw terminal block
		(M3)



### DC Transistor output (8points / 16points expansion unit)

		Specifi	cation	
ltem		EH-D16ET EH-D8ET EH-D8EDT	EH-D16ETPS EH-D8ETPS EH-D8EDTPS	Circuit diagram
Y100 output specifications		sink type	source type (ESCP)	
Rated load vol	tage	24V	'DC	
Minimum swite	ching current	1mA	10mA	
Leak current		0.1 mA	.(MAX)	
Maximum	1 circuit	0.5A	0.7A	Sink type Source type (ESCP)
load current	1 common	3A	3A	
Output	OFF → ON	0.5ms (max) 2	24V DC 0.2A	
response time ON → OFF		0.5ms (max) 2	24V DC 0.2A	
Surge removing	Surge removing circuit		ne	OUT I
Fuse		No	ne	
Insulation syst	tem	Photocouple	er insulation	Device Device
Output display	<i>!</i>	LED (g	green)	DP Device C
Externally sup	plied power	12 to 30	O V DC	
(for the V terminal power supply)				
Insulation		1,500 V or more (	external-internal)	
		500 V or more (e	xternal-external)	
Output voltage drop		0.3 V D0	C (max)	
External connection		Removable type so	rew terminal block	
		(M	3)	

### AC output (SSR)

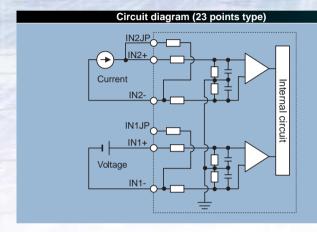
Item		Specification	Circuit diagram
Rated voltage		100/240 V AC	
Output voltage	•	100 -15 % to 240 +10 % V AC	
		50 -5 % to 60 +5 % Hz	ţ
Maximum	1 circuit	0.5 A 240 V AC	
load current	1 common	2 A	
Minimum load	current	100 mA	
Maximum leak	age current	1.8 mA 115 V AC(max)	
		3.5 mA 230 V AC(max)	
Maximum inrus	sh current	5 A (at 1 cycle or less)/point	
		10 A (at 1 cycle or less)/common	
Maximum	Off → On	1 ms or less	
delay time	On → Off	1 ms + 1/2 cycle or less	
Insulation syst	em	Phototriac insulation	
Fuse *1		Used	
Surge removing circuit		Sunabar circuit + varistor	
Voltage drop		1.5 V RMS (max)	
Insulation		1,500 V or more (external-internal)	\\
		500 V or more (external-external)	
External conne	ection	Removable terminal block (M3)	

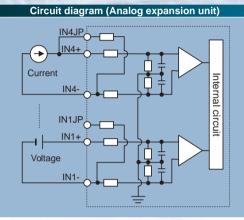
<sup>\*1:</sup> It is necessary to repair the module if the load short-circuits and causes the fuse to melt.

Note that the fuse cannot be replaced by users.

# **Analogue Input Specifications**

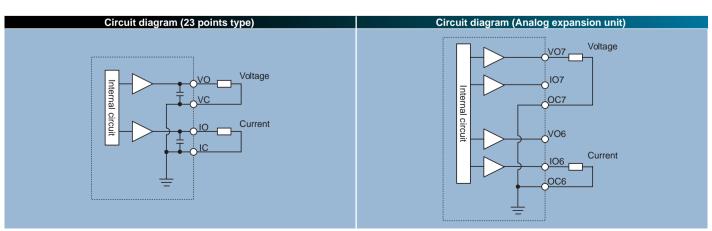
Module type	23 points module	Analog expansion unit	
Input channel	2 ch	4 ch	
Input range	0-10 V (10.24V max.)	0-10V (10.24V max.)	
		-10 to +10V (±10.24V max.)	
	0-20 mA (20.48 mA max.)	0-20 mA (20.48 mA max.)	
	-	4-20 mA (20.38 mA max.)	
Resolution	12 bits		
Accuracy	±1 % of full scale		
Linearity	Max. +/-3 units		
Current input impedance	Approx.	. 249	
Voltage input impedance	Approx. 100 k	Approx. 200 k	
Input delay time	20 ms		
Channel to internal circuit insulation	Not insulated	Insulated	
Channel-to-channel insulation	Not ins	sulated	





# **Analogue Output Specifications**

Module type	23 points type module	Analog expansion unit
Output channel	1 ch	2 ch
Output range	0-10V (10.24V max.)	0-10V (10.24V max.)
	0-20mA (20.48mA max.)	0-20mA (20.48mA max.)
		4-20mA (20.38mA max.)
Resolution	12	bits
Accuracy	±1 % of full scale	
Current output		
Allowable load	10 to 500	
Output allowable capacity	Maximum 2,000 pF	
Output allowable inductance	Maximum 1 H	
Voltage output		
Allowable load	Minimum 10 k	
Output allowable impedance	Maximum 1 μF	



# **High-Speed Counter Specifications**

		Single phase	Two phase	
Available input		X0, X2, X4, X6	X0 and X2 in pair	
Input voltage	ON	15	V	
	OFF	5 V		
Count pulse widtl	h	100 μs		
Maximum count f	requency	10 kHz each channel		
Count register		16 bits		
Coincidence outp	out	Allowed		
On/Off-preset		Allowed		
Upper/lower limit setting		Not allowed		
Preload/strobe		Allowed		

Since 10 points type does not have input X6, counter channel is up to 3 ch.

# **PWM Output/Pulse Train Output Specifications**

	23-point and 28-point type Relay Output	10/14/28-point Transistor Output	
Available outputs	Y100 (optional)	Y100-Y103 (optional)	
Load voltage	5/12/24 V	12/24 V	
Minimum load current	1 mA		
PWM max. output frequency *1	2 kHz total channels		
Pulse train max. output frequency *1	5 kHz total channels		

<sup>\*1:</sup> Relay outputs cannot keep up with high frequencies; these outputs should be used at the operating frequency upon confirmation.

# **RTD Input Specifications**

ITEM	Specifications	
No. of input channel	4	
RTD type supported	Pt100 ( 2 c	or 3 wire )
Input Ranges	-100.0 °C to	+600.0 °C
	-148.0 °F to	+1,112.0 °F
Input resolution	0.1 °C / 0.1 °F	
Accuracy	Accuracy +/-0.5% of full scale over temp. range	
Error detection	Data H7FFF and LED blinking at below	
	–110°C (-166°F) or beyond +610°C (+1,130°F).	
	(including wire breaking or cable disconnection)	
Response time 141 ms 563 n		563 ms
Cable length (shielded) 100 m (Max.) *		Max.) *

 $<sup>^{\</sup>star}$  Note : The max. cable length is 100m, however it depends on noise environment or other conditions.

# **Potentiometer Analogue Input Specifications**

Number of potentiometer inputs	2
Input range	0-1023 (H0-H3FF)
Resolution	10 bits
Input filter	By user settings

# **Interrupt Input Specifications**

Input that can be used		X1, X3, X5, X7 (by user settings)
Input voltage	ON	15 V
	OFF	5 V

# 64 points type Input/Output Specifications

### **64 points type CPU Specifications**

Spec.		Item	64 points. type	
Control	CPU		32-bit RISC processor	
Spec.	Processing	system	Stored program cyclic system	
	Processing	Basic	0.9 µs / instruction	
	Speed	Application	Several 10 µs / instruction	
	User progra	am memory	16 ksteps max. (FLASH memory)	
Operation	Instruction	Basic instructions	39 types such as LD, LDI, AND, ANI, OR, ORI, ANB, ORB, OUT,	
Spec.	language		MPS, MRD, MPP, etc.	
		Arithmetic instructions	132 types (arithmetic, application, control, FUN command etc.)	
		Application instructions	132 types (antilinetic, application, control, Poly confinant etc.)	
	Ladder	Basic	39 types such as	
		Arithmetic instructions Application instructions	132 types (arithmetic, application, control, FUN command etc.)	
1/0	External	I/O processing system	Refresh processing	
processing	I/O	Max. number of points	176 points	
Spec.	Internal	Bit	1,984 points (R0 to R7BF)	
	output	Word	32,768 words (WR0 to WR7FFF)	
		Special Bit	64 points (R7C0 to R7FF)	
		Word	512 words (WRF000 to WRF1FF)	
		Bit/Word shared	16,384 points 1,024 words (M0 to M3FFF, WM0 to WM3FF)	
	Timer /	Number of points	512 points (TD+CU) However, TD is up to 256 points *1	
	counter	Timer set value	0 to 65,535, timer base 0.01 s, 0.1 s, 1 s	
			(64 points are maximum for 0.01 s *2)	
		Counter set value	1 to 65,535 times	
	Edge detec	ction	512 points (DIF0 to DIF511:decimal)	
			+ 512 points (DFN0 to DFN511:decimal)	
Peripheral	Program sy	vstem	Command language, ladder program	
equipment	Peripheral	unit	Programming software	
			(LADDER EDITOR DOS version / Windows® version, Pro-H)	
			Command language programmer, portable graphic programmer	
			cannot be used.	
Maintenance	Self-diagno	osis	PLC error (LED display): Microcomputer error, watchdog timer error, memory error,	
functions			program error, system ROM/RAM error, scan time monitoring, battery voltage low detection, etc.	

<sup>\*1</sup> The same numbers cannot be shared by the timer and the counter. TD is 0 to 255.

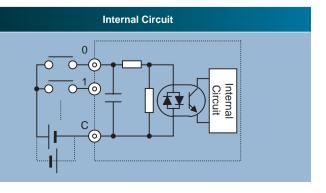
### Input/Output specification and points of Basic unit ( number corresponds to the number of table of specification.)

		Po	wer		Input Point			Output Point			
Tuno	Model Name	100/200	100/200V	In must	24V DC	24V PC	Relay	Transistor Output		Transistor Output (source ESCP)	
Type	Woder Name	24V DC	AC	Input	24V DC	Output	Output	Hallsist	or Output	Low Current	High Current
64 Points	EH-A64DR			DC 24V x 40	40 (2)[16,24]	Relay x 24	24 (9)				
	LII-AU4DIX			DO 24 V X 40	40 (2)[10,24]	Itelay X 24	[6,2,4,2,2,2,2,2,2]				
	EH-D64DR			DC 24V x 40	40 (2)[16,24]	Relay x 24	24 (9)				
	LII-DO4DIX			DO 24 V X 40	40 (2)[10,24]	Itelay X 24	[6,2,4,2,2,2,2,2,2]				
	EH-D64DT			DC 24V x 40	40 (2)[16,24]	Transistor x 24(sink)		4 (2)[4]*1	20 (6)[8,8,4]*1		
	EH-D64DTPS			DC 24V x 40	40 (2)[16,24]	Transistor (source		4 (2)[4]*1		16 (4)[8,8]*1	4 (2)[4]*1
	LII-D04D1F3			DG 24 V X 40	40 (2)[10,24]	ESCP) x 24		4 (2)[4] 1		10 (4)[6,6] 1	4 (2)[4] 1

The value of ( ): number of common. The value of [ ]:number of I/O points to each common.

### DC input

	•			
	tem	Specification		
	tem	X0, X2, X4, X6	Except the following	
Input voltage		24V	DC	
Allowable inpu	t voltage range	0 to 30	0V DC	
Input impedance	ce	Approximately 2.7 k	Approximately 4.7 k	
Input current	Input current		4.8 mA typical	
Operating	ON voltage	18 VDC (min) / 4.5mA (max)	18 VDC (min) / 3.3mA (max)	
voltage	OFF voltage	5 VDC (min) / 1.8mA (max)	5 VDC (max) / 1.6mA (max)	
Input lag	OFF → ON	2 to 20 ms (user setup is possible.)		
	ON → OFF	2 to 20 ms (user setup is possible.)		
Polarity		None		
Insulation syst	em	Photocoupler insulation		
Input display		LED (Green)		
External conne	ction	Removable type screw terminal block (M3)		

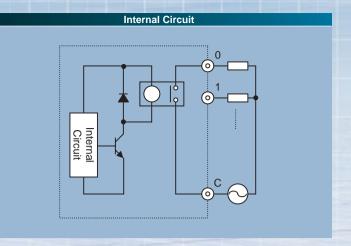


<sup>\*2</sup> Only timers numbered 0 to 63 can use 0.01s for their time base.

 $<sup>^{\</sup>star}1:$  Although it is two common to the number of outputs of eath common, it connects inside.

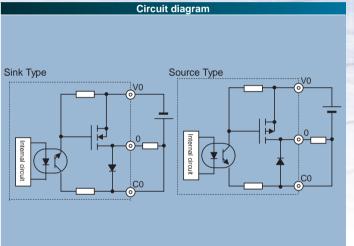
### Relay output

lt.	em	Specification	
Rated load voltage		5 to 250V AC, 5 to 30V DC	
Minimum switc	hing current	1 mA	
Maximum	1 circuit	2A (24V DC, 240V AC)	
load current	1 common	5A	
Output	OFF → ON	15 ms (max)	
response time	ON → OFF	15 ms (max)	
Surge removal	circuit	None	
Fuse		None	
Insulation system		Relay insulation	
Output display		LED (Green)	
Externally supplied power		Not used	
(For driving rela	ays)		
Contact life*1		20,000,000 times (mechanical)	
		200,000 times (electrical: 2A)	
Insulation		1,500V or more (external - internal)	
		500V or more (external - external)	
External conne	ction	Removable type screw terminal block (M3)	



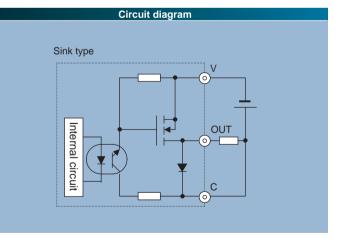
### **DC** Transistor output

De iransistor output		
It	em	Specification
Rated load voltage		24/12 V DC
		(+10 %, -15 %)
Minimum switching current		1mA
Leak current		0.1 mA (max)
Maximum	1 circuit	0.5 A/24 V DC
load current		0.3 A/12 V DC
	1 common	2.0 A
Output	OFF → ON	0.1ms (max) /24 V DC 0.2A
response time	ON → OFF	0.1ms (max) /24 V DC 0.2A
Surge removing circuit		None
Fuse		None
Insulation system		Photocoupler insulation
Output display		LED (green)
Externally supp	lied power	12 to 30 V DC
Insulation		1,500 V or more (external-internal)
		500 V or more (external-external)
Output voltage drop		0.3 V DC (max)
External connection		Removable type
		screw terminal block (M3)



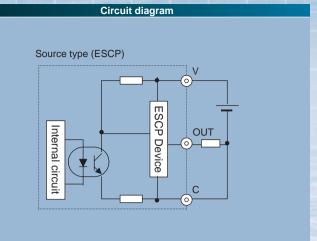
### **DC Transistor output**

		•
Item		Specification
Output specifigcation		Transistor output
Rated load voltage		24/12 V DC (+10 %, -15 %)
Minimum switc	hing current	10 mA
Leak current		0.1 mA (max)
Maximum	1 circuit	0.5 A
load current	1 common	3 A
Output	OFF → ON	0.05 ms (max) 24 V DC 0.2A
response time	ON → OFF	0.05 ms (max) 24 V DC 0.2A
Surge removing circuit		None
Fuse		None
Insulation syste	em	Photocoupler insulation
Output display		LED (green)
Externally supp	olied power	12 to 30 V DC
Insulation		1,500 V or more (external-internal)
		500 V or more (external-external)
Output voltage drop		0.3 V DC (max)
External conne	ction	Removable type screw terminal block (M3)



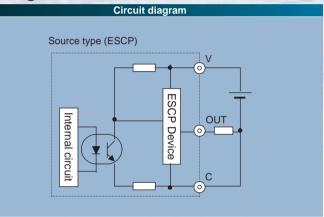
### DC Transistor output (ESCP type) ... LCDC-Low Current

Item		Specification
Rated load voltage		24/12 V DC (+10 %, -15 %)
Minimum switc	hing current	10 mA
Leak current		0.1 mA (max)
Maximum	1 circuit	0.7 A
load current	1 common	2.8 A
Output	OFF → ON	0.05 ms (max)/24 V DC
response time	ON → OFF	0.05 ms (max)/24 V DC
Number of output points		16 pts.(Refer to terminal arrangement and wiring)
Number of common		2 pts.(Refer to terminal arrangement and wiring)
Surge removing circuit		None
Fuse		None
Insulation system		Photocoupler insulation
Output display		LED (green)
Externally supplied power		12 to 30 V DC
Insulation		1,500 V or more (external-internal)
		500 V or more (external-external)
Output voltage	drop	0.3 V DC (max)
External connection		Removable type screw terminal block (M3)



### DC Transistor output (ESCP type) ... HCDC-High Current

		report (2001 typo) Ho
li	em	Specification
Rated load voltage		24/12 V DC (+10 %, -15 %)
Minimum switching current		10 mA
Leak current		0.1 mA (max)
Maximum	1 circuit	1.0 A
load current	1 common	3.0 A
Output	OFF → ON	0.05 ms (max)/24 V DC
response time ON → OFF		0.05 ms (max)/24 V DC
Surge removing circuit		None
Fuse		None
Insulation system		Photocoupler insulation
Output display		LED (green)
Externally supplied power		12 to 30 V DC
Insulation		1,500 V or more (external-internal)
		500 V or more (external-external)
Output voltage drop		0.3 V DC (max)
External conne	ction	Removable type screw terminal block (M3)



# **High speed counter**

Choices for counter input channels		X0, X2, X4, X6	Use X0 and X2 in pair / Use X4 and X6 in pair	
Input voltage ON		18	3 V	
	OFF	5 V		
Width of count pulse		10 µs	17 µs	
Maximum count frequency		100 kHz	60 kHz	
Count register		16 bits / 32 bits (depend on operation mode)		
Coincidence output		Possible (or assigned as standard output)		
ON / OFF preset		Possible (or assigned as standard output)		
Upper / lower limit se	etting	Impossible (16 bits counter : ring counter 0 to 65,535)		
		(32 bits counter : ring counter 0 to 4,294,967,295)		
Pre-load / Strobe		Possible (or assigned	ed as standard input)	

# Pulse train output / PWM output

Item	Specification Specification
Available outputs	Y100-Y103 (optional)
Load voltage	12 / 24 V
Minimum load current	1 mA
PWM max. output frequency	65,535 Hz
Pulse train max. output frequency	65,535 Hz

 $<sup>\</sup>ensuremath{^{\star}}$  : Please do not use a relay output type as a pulse output.

# **Interrupt Input Specifications**

	Input that can be used		X1, X3, X5, X7 (by user settings)
1	Input voltage	ON	15 V
		OFF	5 V

# **64 points type Option board Specifications**

No.	Туре		Function
1	EH-OBMEM	Memory board	Backup of a user program and the special internal output for a setup of special function.
2	EH-OB232	RS-232C Communication board	RS-232C serial communication port, Analog input 2ch
3	EH-OB485	RS-422/485 Communication board	RS-422 / 485 serial communication port, Analog input 2ch
4	EH-OBUSB	USB board	USB communication port

#### **Memory board**

ltem	Specification
Memory capacity	16ksteps (128k byte)
Size	19 x 41.5 x 7.6 mm

# RS-232C Communication board RS-232C port Specification

The state of the s	
ltem	Specification
Number of port	1
Cable length	Max. 15 m
Communication system	Half duplex
Baud rate	300 – 19,200bps
Connection mode	1:1
Protocol	Hi-Protocol(procedure1/2) / Non-Protocol



### **Analog Input Specification**

ltem	Specification
No. of input	2 ch.
Input range	0-10V (10.24V max.)
Accuracy	±1% of full cale
Resolution	10 bits
Input impedance	100 k
Isolation between channels	Not isolated
Isolation between CPU and analog signal	Not isolated

# RS-422/485 Communication board RS-422 / 485 port Specification

po	p
Item	Specification
Number of port	1
Cable length	Max. 500 m
Communication system	Half duplex
Baud rate	300 – 19,200bps
Connection mode	1 : N (Max. 32)
Protocol	Hi-Protocol(procedure1/2) / Non-Protocol



### **Analog Input Specification**

ltem	Specification
No. of input	2 ch.
Input range	0-10V (10.24V max.)
Accuracy	±1% of full cale
Resolution	10 bits
Input impedance	100 k
Isolation between channels	Not isolated
Isolation between CPU and analog signal	Not isolated

#### **USB** board

Item	Specification
Function	USB 232C conversion
USB version	Correspond USB 2.0
Connector	Straight B type
Power	BUS power
Connection mode	1:1
COM port Driver	Download from FTDI



Since this board is a converter from RS-232C to USB, the USB port of PC must be regarded as RS-232C port. For this reason, COM port driver is necessary for your PC. Please download the driver from following URL and install so that USB port works as serial port.

### I/O ASSIGNMENT

	Unit		I/O Classification	10 - point type	14 - point type	23 - point typ	28 - point type	64 - point type		
		Input	Slot 0 : X48	X0~5	X0~7	X0 ~ 12	X0 ~ 15	X0~39		
Basic	Digital	Output	Solt 1: Y32	Y100 ~ 103	Y100 ~ 105	Y100 ~ 109	Y100 ~ 111	Y100 ~ 123		
Unit			Slot 2 : empty 16	-	-	-	_	_		
Offic	Analog	Input	Slot 3: X4W	_	-	WX30 ~ 31	_	_		
		Output	Slot 4: Y4W	-	-	WY40	-	-		
	Digital	Input	Unit 1 / Slot0 : B1/1	-	X1000 ~ 1031					
Expansion	Digital	Output	Offic 17 Oloto . D171	-	Y1016 ~ 1031					
Unit 1	Analog	Input	Unit 1 / Slot0 :FUN0	-	WX101 ~ 104					
	Allalog	Output	Offic 17 Oloto if Offo	-	WY106 ~ 107					
	Digital	Input	Unit 2 / Slot0 : B1/1	-	X2000 ~ 2031					
Expansion	Digital	Output		-	Y2016 ~ 2031					
Unit 2	Analog	Input	Unit 2 / Slot0 :FUN0	-	WX201 ~ 204					
		Output	01.11.27 0.010 11 0110	-	WY206 ~ 207					
	Digital	al Input	Unit 3 / Slot0 : B1/1	-	X3000 ~ 3031					
Expansion		Output	0 07 0.0.0 1 2 17 1	_	Y3016 ~ 3031					
Unit 3	Analog	Input	Unit 3 / Slot0 :FUN0	_	WX301 ~ 304					
	,a	Output		_	WY306 ~ 307					
	Digital	Input	Unit 4 / Slot0 : B1/1	_	X4000 ~ 4031					
Expansion		Output	2 2.3.0 . 2 ./ .	-	Y4016 ~ 4031					
Unit 4	Analog	Input	Unit 4 / Slot0 :FUN0	_	WX401 ~ 404					
	, maiog	Output	5 , 5.5to .i 61to	-	WY406 ~ 407					

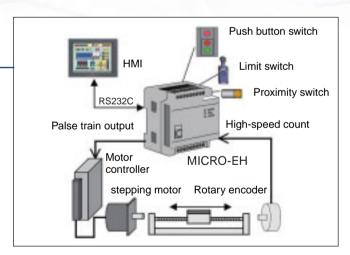
# High speed counter, Pulse train output and PWM output of MICRO-EH

# MICRO-EH can perform easily simple positioning control by Pulse train output, and speed control by the PWM output.

# Simple positioning control

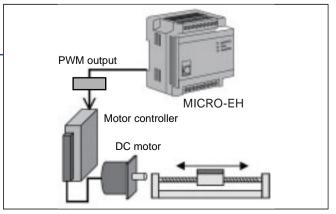
With DC(transistor)output type, a pulse train output is possible.

MICRO-EH can perform positioning control of a stepping motor etc. by combining a High-speed counter input and a pulse train output.



# Speed control

With using PWM output function, MICRO-EH can perform speed control of DC motor instead of conventional control by the analog output.



# MICRO-EH

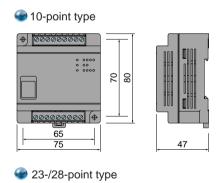
								Pow	er Consumptio	n (A)
No.	Classification	Model Name			Specifications		Weight(g)	100 V AC	264 V AC	11 (A) 24 V DC
			Power	Input	Output	Remaks	- 111	Normal	Normal	Normal
1		EH-D10DT	24V DC	24V DC x 6	Transistor x 4	Sink	200	-	-	0.12
3	10 Points	EH-D10DTP EH-D10DR	24V DC 24V DC	24V DC x 6 24V DC x 6	Transistor x 4 Relay x 4	Source	200 200	_	_	0.12 0.12
4		EH-D14DT	24V DC	24V DC x 8	Transistor x 6	Sink	300	_	_	0.12
5		EH-D14DTP	24V DC	24V DC x 8	Transistor x 6	Source	300	-	-	0.16
6	445.14	EH-D14DTPS	24V DC	24V DC x 8	Transistor x 6	Source	300	_	_	0.16
7	14 Points	EH-D14DR	24V DC	24V DC x 8	(short circuit protection) Relay x 6		300	_	_	0.16
8		EH-A14DR	100/200 V AC	24V DC x 8	Relay x 6		400	0.1	0.06	-
9		EH-A14AS	100/200 V AC	AC x 8	SSR x 6		380	0.1	0.06	-
10		EH-D23DRP	24V DC	24V DC x 13 Analog x 2	Relay x 9 Transistor x 1 Analog x 1	Source	500	-	-	0.3
11	23 Points	EH-A23DRP	100/200 V AC	24V DC x 13 Analog x 2 24V DC x 13	Relay x 9 Transistor x 1 Analog x 1 Relay x 10	Source	600	0.2	0.06	-
12		EH-A23DR	100/200 V AC	Analog x 2	Analog x 1	Sink	600	0.2	0.06	-
13		EH-D28DT	24V DC	24V DC x 16	Transistor x 12	Sink	500	-	-	0.2
14		EH-D28DTP	24V DC	24V DC x 16	Transistor x 12	Source	500	-	-	0.2
15		EH-D28DTPS	24V DC	24V DC x 16	Transistor x 12 (short circuit protection)	Source	500	-	-	0.2
16	28 Points	EH-D28DRP	24V DC	24V DC x 16	Relay x 11 Transistor x 1	Source	500	-	-	0.3
17 18		EH-D28DR	24V DC	24V DC x 16	Relay x 12 Relay x 11		500	-	-	0.3
18		EH-A28DRP	100/200 V AC	24V DC x 16	Transistor x 1	Source	600	0.2	0.06	-
19		EH-A28DR	100/200 V AC	24V DC x 16	Relay x 12		600	0.2	0.06	-
20		EH-A28AR	100/200 V AC	AC x 16	Relay x 12		500	0.2	0.06	-
21 22		EH-A28AS	100/200 V AC 24V DC	AC x 16 24V DC x 40	SSR x 12		600 640	0.2	0.06	0.5
23		EH-D64DR EH-D64DT	24V DC	24V DC x 40	Relay x 24 Transistor x 24	Sink	640		_	0.5
24	64 Points				Transistor x 24					
25		EH-D64DTPS	24V DC	24V DC x 40	(short circuit protection)	Source	640	_	_	0.5
		EH-A64DR	100/200 V AC	24V DC x 40	Relay x 24		720	0.4	0.2	-
26 27		EH-D8ED EH-D8ER	24V DC 24V DC	24V DC x 8	Relay x 8		260 280		_	0.07
28					Transistor x8	•				
	8 Points	EH-D8ETPS	24V DC	_	(short circuit protection)	Source	260	_	_	0.03
29	Expansion unit	EH-D8ET	24V DC	-	Transistor x 8	Sink	260	_	_	0.02
30 31		EH-D8EDR	24V DC	24V DC x 4	Relay x 4 Transistor x4		300	_	_	0.16
٠.		EH-D8EDTPS	24V DC	24V DC x 4	(short circuit protection)	Source	260	-	_	0.16
32		EH-D8EDT	24V DC	24V DC x 4	Transistor x 4	Sink	260	_	_	0.16
33 34		EH-D14EDT EH-D14EDTP	24V DC	24V DC x 8	Transistor x 6	Sink	300	-	-	0.16
35	14 Points	EH-D14EDIP	24V DC 24V DC	24V DC x 8 24V DC x 8	Transistor x 6 Relay x 6	Source	300 300		_	0.16 0.16
36	Expansion unit				Transistor x 6	Course				
		EH-D14EDTPS	24V DC	24V DC x 8	(short circuit protection)	Source	300	_	_	0.16
37		EH-A14EDR EH-D16ED	100/200 V AC	24V DC x 8	Relay x 6		400	0.1	0.06	-
38 39		EH-D16ED EH-D16ER	24V DC 24V DC	24V DC x 16	Relay x 16		260 300	_	_	0.13
40	16 Points Expansion unit	EH-D16ETPS	24V DC		Transistor x 16	Source	260			0.04
	Expansion unit				(short circuit protection)					
41		EH-D16ET EH-D28EDT	24V DC 24V DC	24V DC x 16	Transistor x 16 Transistor x 12	Sink Sink	260 500	_	_	0.03
43		EH-D28EDTP	24V DC	24V DC x 16	Transistor x 12	Source	500	_	_	0.2
44		EH-D28EDTPS	24V DC	24V DC x 16	Transistor x 12	Source	500	_	_	0.2
A.E.	Expansion unit				(short circuit protection)					
45 46		EH-D28EDR EH-A28EDR	24V DC 100/200 V AC	24V DC x 16 24V DC x 16	Relay x 12 Relay x 12		500 600	0.2	0.06	0.3
47	Analog	EH-D6EAN	24V DC	Analog x 4	Analog x 2		300	-	-	0.16
48	Expansion unit	EH-A6EAN	100/200 V AC	Analog x 4	Analog x 2		400	0.1	0.06	-
49 50	RTD	EH-A6ERTD EH-A4ERTD	100/200 V AC 100/200 V AC	RTD X 4 RTD X 4	Analog x 2		400 400	0.1 0.1	0.06 0.06	_
51	Expansion unit	EH-A4ERTD EH-D6ERTD	24V DC	RTD X 4	Analog x 2		300	-	-	0.16
52		EH-D4ERTD	24V DC	RTD X 4	-		300	-	-	0.16
53		EH-MCB10		1.0 m						
	55 Expasion cable 55 Lithium battery	EH-MCB05 EH-MCB01		0.5 m 0.1 m						
		EH-MBAT	0.1 m  For data memory back-up		y back-up					
57		EH-MBATL		ata memory back	k-up (Long Type)	For 64 points type				
58		EH-MBATLC		ata memory back		For 23/28 points type	-	-	-	-
59 60	Programming software	HLW-PCRE HL-AT3E		ADDER EDITOR						
61	Software  Connetion cable	EH-VCB02			O-EH/EH-150 and personal					
62	Connection cable	WVCB02H			ter, EH-RS05 is required.					
63		EH-RS05		Adapter cable for	WVCB02H					

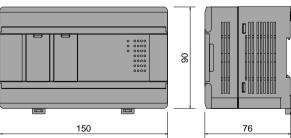
<sup>\*1: 1</sup> piece of 0.1 m expansion cable is attached to each expansion unit
\*2: Windows is a registered trademark of Microsoft Corp. in the U.S. and other countries.

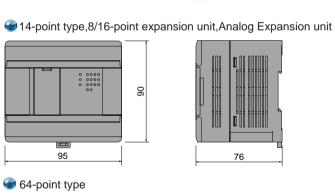
# **General Specifications**

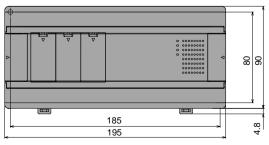
Item		Specification				
Power supply type	AC	DC				
Power voltage	100/110/120 V AC (50/60 Hz), 200/220/240 V AC (50/60 Hz)	24 V DC				
Power voltage fluctuation	85 to 264 V AC wide range	19.2 to 30 V DC				
range	85 to 100 V AC: For a momentary power failur	e of 19.2 to 30 V DC: For a momentary power failure of				
Allowable momentary power	less than 10 ms, operation co	ntinues less than 10 ms, operation continues				
failure	100 to 264 V AC: For a momentary power failur	e of				
	less than 20 ms, operation co	ntinues				
Operating ambient temp.		0 to 55				
Storage ambient temp.		-10 to 75				
Operating ambient humidity		5 % RH (no condensation)				
Storage ambient humidity		5 % RH (no condensation)				
Vibration proof		onforms to JIS C 0911				
Noise resistance	Noise voltage 1,500 Vpp Noise pulse widt					
		blied across the power supply module's input terminals.				
	This is determined by our measuring methor	od.)				
	Based on NEMA ICS 3-304					
	Static noise: 3,000 V at metal exposed are					
	Conforms with EN50081-2 and EN50082-2					
Supported standards		ith UL, CE markings and C-TICK				
Insulation resistance		external terminal and the protection earth (PE) terminal				
Dielectric withstand voltage	•	sed on 500 V DC megger)				
Grounding	1,500 V AC for one minute between the AC external terminal and the protection earth (PE) terminal					
Environment used	Class D dedicated grounding (grounded by a power supply module)					
Structure	No corrosive gases and no excessive dirt					
Cooling	At	tached on an open wall				
Specification		Natural air cooling				

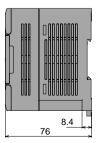
# **DIMENSIONS**











[Unit: mm]

MEMO	_		



standard for environmental management system and the ISO 9001 standard for quality

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management system.

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